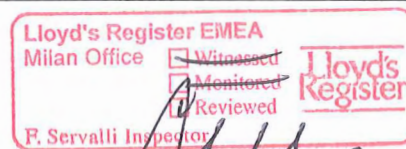

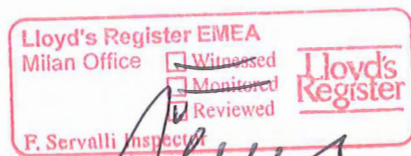
	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>		QTR. No.: <b>QTR02 – F44</b>		
				Rev. No.: <b>03</b>	
<b>Manufacturer name/address/ Web page:</b>	<b>Italfond S.p.A. – Via Industriale, 1 – Bagnolo Mella (BS) – Italy</b> <b>www.italfond.it</b>				
<b>Reference standard</b>	<b>NORSOK M-650 Ed. 4</b>				
<b>Material designation and MDS No.:</b>	<b>ASTM A479 UNS S31254; MDS R17 Rev. 4</b>				
<b>Manufacturing Summary doc. No.:</b>	<b>MS02 – F44</b>			Rev. No.: <b>03</b>	
<b>Products and manufacturing process(es):</b>	<b>Forged Bars:</b> <ul style="list-style-type: none"> <li>• Press forged (final diameter bigger than 150mm)</li> <li>• Press forged + GFM forged (final diameter up to 400mm)</li> </ul>				
<b>Mandatory conditions and sub-contractors:</b>	<b>Heat treatment furnaces TT1 and TT2</b>				
<b>Other information:</b>	<b>Material according to ASTM A276 UNS S31254</b> <b>Testing laboratories will be:</b> <ul style="list-style-type: none"> <li>• CPM Apave – Bienna (BS)</li> <li>• any 17025 accredited laboratory</li> </ul> <b>→ Requalified without new qualification testing</b>				
<b>Qualification expires:</b>	<b>Five years from date of QTR being approved</b>				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
<b>Forged Bars</b>	<b>3985</b>	<b>420</b>	<b>420</b>	<b>5000</b>	<b>All</b>
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b> <b>C. Veronesi – 27/07/12</b>	<b>Checked by/Date:</b> <b>B. Bondioni - 27/07/12</b>			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
<b>Qualified/Accepted by (company name /address):</b>			<b>Signature/Date:</b>		




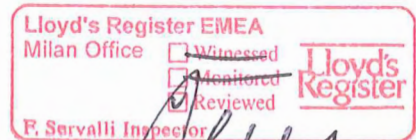
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 23/09/2012

	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>		QTR. No.: <b>QTR01 – F51</b>		
	Rev. No.: <b>03</b>				
<b>Manufacturer name/address/ Web page:</b>	<b>Italfond S.p.A. – Via Industriale, 1 – Bagnolo Mella (BS) – Italy</b> <b>www.italfond.it</b>				
<b>Reference standard</b>	<b>NORSOK M-650 Ed. 4</b>				
<b>Material designation and MDS No.:</b>	<b>ASTM A479 UNS S31803; MDS D47 Rev. 4</b>				
<b>Manufacturing Summary doc. No.:</b>	<b>MS01 – F51</b>			Rev. No.: <b>03</b>	
<b>Products and manufacturing process(es):</b>	<b>Forged Bars:</b> <ul style="list-style-type: none"> <li>• Press forged (final diameter bigger than 150mm)</li> <li>• Press forged + GFM forged (final diameter up to 400mm)</li> </ul>				
<b>Mandatory conditions and sub-contractors:</b>	<b>Heat treatment furnaces TT1 and TT2</b>				
<b>Other information:</b>	<b>Material according to ASTM A276 UNS S31803 &amp; UNS S32205</b> <b>Testing laboratories will be:</b> <ul style="list-style-type: none"> <li>• CPM Apave – Bienna (BS)</li> <li>• any 17025 accredited laboratory</li> </ul>				
<b>Qualification expires:</b>	<b>Five years from date of QTR being approved</b>				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
Forged Bars	3226	500	500	8000	All
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b> C. Veronesi – 22/10/12		<b>Checked by/Date:</b> B. Bondioni – 22/10/12		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
<b>Qualified/Accepted by (company name /address):</b>			<b>Signature/Date:</b>		




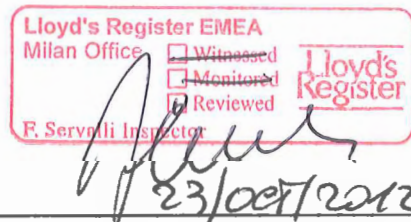
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 23/10/2012


	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>		QTR. No.: <b>QTR04 – F53</b>		
			Rev. No.: <b>02</b>		
<b>Manufacturer name/address/ Web page:</b>	<b>Italfond S.p.A. – Via Industriale, 1 – Bagnolo Mella (BS) – Italy</b> <b>www.italfond.it</b>				
<b>Reference standard</b>	<b>NORSOK M-650 Ed. 4</b>				
<b>Material designation and MDS No.:</b>	<b>ASTM A479 UNS S32750; MDS D57 Rev. 4</b>				
<b>Manufacturing Summary doc. No.:</b>	<b>MS04 – F53</b>			Rev. No.: <b>02</b>	
<b>Products and manufacturing process(es):</b>	<b>Forged Bars:</b> <ul style="list-style-type: none"> <li>• Press forged (final diameter bigger than 150mm)</li> <li>• Press forged + GFM forged (final diameter up to 400mm)</li> </ul>				
<b>Mandatory conditions and sub-contractors:</b>	<b>Heat treatment furnaces TT1 and TT2</b>				
<b>Other information:</b>	<b>Material according to ASTM A276 UNS S32750</b> <b>Testing laboratories will be:</b> <ul style="list-style-type: none"> <li>• CPM Apave – Bienna (BS)</li> <li>• any 17025 accredited laboratory</li> </ul> <b>→ Requalified without new qualification testing</b>				
<b>Qualification expires:</b>	<b>Five years from date of QTR being approved</b>				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
<b>Forged Bars</b>	<b>3986</b>	<b>420</b>	<b>420</b>	<b>5000</b>	<b>All</b>
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b> <b>C. Veronesi – 27/07/12</b>		<b>Checked by/Date:</b> <b>B. Bondioni – 27/07/12</b>		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
<b>Qualified/Accepted by (company name /address):</b>			<b>Signature/Date:</b>		



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 23/08/2012

	<b>Qualification Test Record (QTR) NORSOK M-650</b>		QTR. No.: <b>QTR03 – F55</b>		
			Rev. No.: <b>03</b>		
<b>Manufacturer name/address/ Web page:</b>	<b>Italfond S.p.A. – Via Industriale, 1 – Bagnolo Mella (BS) – Italy www.italfond.it</b>				
<b>Reference standard</b>	<b>NORSOK M-650 Ed. 4</b>				
<b>Material designation and MDS No.:</b>	<b>ASTM A479 UNS S32760; MDS D57 Rev. 4</b>				
<b>Manufacturing Summary doc. No.:</b>	<b>MS03 – F55</b>			Rev. No.: <b>03</b>	
<b>Products and manufacturing process(es):</b>	<b>Forged Bars:</b> <ul style="list-style-type: none"> <li>• Press forged (final diameter bigger than 150mm)</li> <li>• Press forged + GFM forged (final diameter up to 400mm)</li> </ul>				
<b>Mandatory conditions and sub-contractors:</b>	<b>Heat treatment furnaces TT1 and TT2</b>				
<b>Other information:</b>	<b>Material according to ASTM A276 UNS S32760</b> <b>Testing laboratories will be:</b> <ul style="list-style-type: none"> <li>• CPM Apave – Bienna (BS)</li> <li>• Any 17025 accredited laboratories</li> </ul> <b>→ Requalified without new qualification testing</b>				
<b>Qualification expires:</b>	<b>Five years from date of QTR being approved</b>				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
Forged Bars	3987	420	420	8000	All
Forged Bars	3988	420	420	5000	All
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b> <b>C. Veronesi – 27/07/12</b>		<b>Checked by/Date:</b> <b>B. Bondioni – 27/07/12</b>		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
<b>Qualified/Accepted by (company name /address):</b>			<b>Signature/Date:</b>		



	<b>Qualification Test Record (QTR) NORSOK M-650</b>				QTR. No.: <b>QTR05 – 625</b>
					Rev. No.: <b>02</b>
<b>Manufacturer name/address/ Web page:</b>	<b>Italfond S.p.A. – Via Industriale, 1 – Bagnolo Mella (BS) – Italy www.italfond.it</b>				
<b>Reference standard</b>	<b>NORSOK M-650 Ed. 4</b>				
<b>Material designation and MDS No.:</b>	<b>ASTM B446 - UNS N06625; MDS N01 Rev. 4</b>				
<b>Manufacturing Summary doc. No.:</b>	<b>MS05 – 625</b>				Rev. No.: <b>02</b>
<b>Products and manufacturing process(es):</b>	<b>Forged Bars:</b> <ul style="list-style-type: none"> <li>• Press forged (final diameter bigger than 150mm)</li> <li>• Press forged + GFM forged (final diameter up to 400mm)</li> </ul>				
<b>Mandatory conditions and sub-contractors:</b>	<b>Heat treatment furnaces TT1 and TT2</b>				
<b>Other information:</b>	<b>Testing laboratories will be:</b> <ul style="list-style-type: none"> <li>• CPM Apave – Bienna (BS)</li> <li>• Any 17025 accredited laboratories</li> </ul> <b>→ Requalified without new qualification testing</b>				
<b>Qualification expires:</b>	<b>Five years from date of QTR being approved</b>				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
Forged Bars	5053	440	440	5500	All
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b> C. Veronesi – 27/07/12		<b>Checked by/Date:</b> B. Bondioni – 27/07/12		
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.  <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i></p>					
<b>Qualified/Accepted by</b> (company name /address):			<b>Signature/Date:</b>		

